



HS TIMBER

PERFECTION IN TIMBER.

PRODUCTS

LOCATIONS

ABOUT HS TIMBER GROUP

HS Timber Group is a traditional wood processing company with Austrian roots and an international orientation.

We process coniferous roundwood in Europe and South America. More than 3,000 employees contribute to manufacturing tailor-made timber products for our customers. In addition to sawn timber production and sawn timber trading, we are also active in pellet production and bioenergy generation.

OUR GROUP IN NUMBERS

Lumber	4 million m ³ / 2.6 billion bf
Glulam	> 300,000 m ³
Blockboards, shuttering panels and edge-glued panels	170,000 m ³
Pellets	> 800,000 t
Green electricity	45 MW
Employees	> 3,000

OUR HOUSE OF BRANDS



PERFECTION IN TIMBER.

Getting better every day

SUSTAINABILITY

Our resource is renewable and unique. Through our engagement in the areas where we operate, we initiate and support the economic development of local communities and respect the environment.



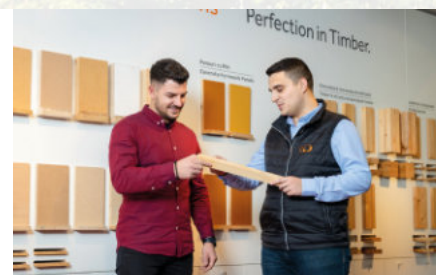
PASSION

We are passionate and embrace new challenges to find the best solutions. Our ability to innovate, develop new products and services guarantees tailor-made solutions.



PARTNERSHIP

Good cooperation with partners is the secret of our joint success. Our reliability ensures the stability of our employees, suppliers and customers.



The sustainable industry

WOOD IS A SUSTAINABLE AND RENEWABLE RAW MATERIAL.

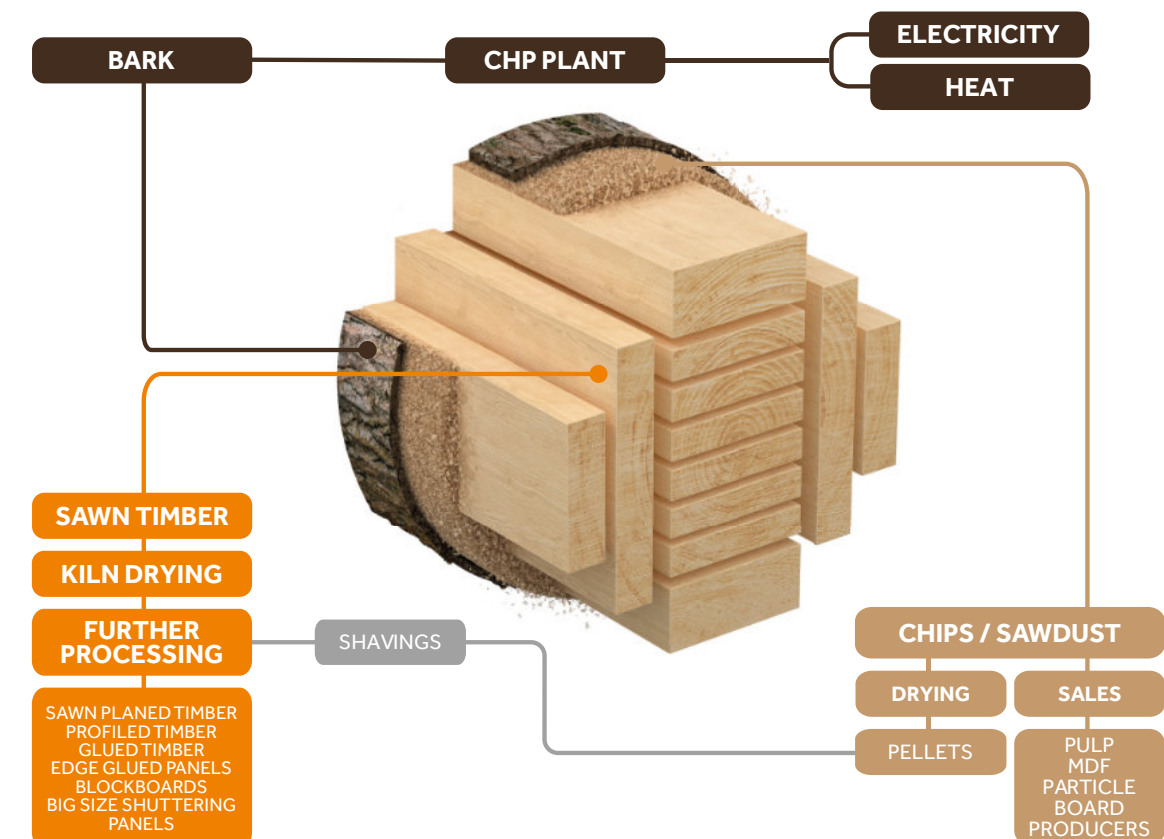
A sustainable supply chain - We know where our timber comes from.

WOOD IS SOURCED EXCLUSIVELY FROM SUSTAINABLY MANAGED AND LEGAL SOURCES.

Our goal: to purchase roundwood only from certified forests by 2030.

WOOD PRODUCTS STORE CO₂ FOR DECADES.

We use 100% of the roundwood.



SAWN TIMBER

Sawn Timber

Wood species	Spruce/fir and pine
Dimensions	Thickness 18 – 105 mm Width 30 – 300 mm Length 2000 – 5000 mm
Processing	Rough, anti-stain protection fresh or kiln-dried



Laths

Wood species	Spruce/fir and pine
Dimensions	Thickness 18 – 100 mm Width 18 – 100 mm Length 2000, 3000, 4000 and 5000 mm
Processing	Rough, anti-stain protection fresh or kiln-dried
Packaging	Mini tied
Certification	S10 Certification



Packaging Timber

Wood species	Spruce/fir and pine
Dimensions	Thickness 12 – 22 mm Width 60 – 150 mm Length 800 – 5000 mm
Cut to size	On request eg. 800, 1000 or 1200 mm
Processing	Rough, anti-stain protection fresh or kiln-dried
Certification	Heat treated according to IPPC-Standard



PROFILED TIMBER

Profile Boards Trapezoid & Softline

Wood species	Spruce/fir and pine
Dimensions	Thickness 12.5 / 14 / 19 mm Width 96 / 121 / 145 mm Main lengths 3000 and 4000 mm Retrim 2000 and 2500 mm
Moisture	16 %
Packaging	Mini bundled, shrink wrapped
Certification	CE SR EN 14915: 2013, 1870-CPR-1069/1



Tongue & Groove

Wood species	Spruce/fir and pine
Dimensions	Thickness 19 mm Width 145 mm Main lengths 3000 and 4000 mm Retrim 2000 and 2500 mm
Moisture	16 %
Packaging	Mini bundled, shrink wrapped
Certification	CE SR EN 14915: 2013, 1870-CPR-1069/1



Flooring

Wood species	Spruce/fir and pine
Dimensions	Thickness 19 mm Width 145 mm Main lengths 3000 and 4000 mm Retrim 2000 and 2500 mm
Moisture	12 %
Packaging	Mini bundled, shrink wrapped
Certification	CE SR EN 14915: 2013, 1870-CPR-1069/1



PLANED TIMBER

Planed Timber

Wood species	Spruce/fir and pine
Dimensions	Thickness 17 – 45 mm Width 80 – 300 mm Length 2000 – 5000 mm
Processing	Planed, square edged, eased edge, kiln-dried



Construction Timber

Wood species	Spruce/fir and pine
Dimensions	Thickness 18 – 105 mm Width 30 – 300 mm Length 2000 – 5000 mm
Processing	Planed, square edged, eased edge, kiln-dried
Certification	C16/24, JAS, PLIB, TPI, CMSA



GLUED TIMBER

Laminated Post & Beam

Wood species	Spruce/fir and pine
Dimensions	105 × 105 mm, 120 × 120 mm Length 2650 – 3985 mm 105 / 120 × 105 / 120 / 150 / 180 / 210 / 240 / 270 / 300 mm Length 2750 / 2985 / 3650 / 3985 mm
Glue	EPI; MF; MUF
Processing	Planed KD 12 %
Certification	JAS



Finger Jointed Timber

Wood species	Spruce/fir and pine
Dimensions	Thickness 17 – 85 mm Width 25 – 200 mm Length up to 6000 mm
Glue	PVAc; HRA
Finger jointed	Surface or edge
Processing	Rough or planed KD 8 - 10 %
Packaging	Customised



Finger Jointed Door Stiles

Wood species	Spruce/fir and pine
Dimensions	Thickness 17 – 45 mm Width 25 – 200 mm Length up to 6000 mm
Glue	PVAc
Processing	Planed, square edged, chamfered, eased edge, KD 10 %



PELLETS

Pellets

Wood species	Untreated softwood
Quality	ENplus A1 ISO 17225-2 (RO 002 & DE 056)
Caloric value	≥4.8 kWh/ kg
Diameter	6 mm +/- 1 mm
Water content	≤ 10.0 %
Packaging unit	Loose, big bags (approx. 1,100 kg), 15 kg bags



PELLETS QUALITY

HS Timber Group produces pellets exclusively from sawmill by-products (sawdust, shavings and wood chips). This is also reflected in the high quality and low ash content.

HS Timber Group holds PEFC CoC (Chain of Custody) certificates for all its wood processing facilities in Germany, Romania, Finland and Argentina.

Acon Timber products hold DIN plus (DIN EN ISO 17225-2:2021-09) and ENplus® (AR 002) certificates.



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Pellets Video



3-LAYER BLOCKBOARDS

SOLID Veneer / HDF / Chipboard 3 Layers

Deck	Fromager, poplar or beech; HDF; Thin chipboard
Core	Spruce, pine, poplar or albasia staves
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	Veneer: 1870 × 3130 / 3720 mm 2070 × 2800 / 4100 / 5200 / 5600 mm 1250 × 2500 mm 1220 × 2440 mm HDF: 3720 × 1870 mm 5600 / 5200 / 2800 × 2070 mm 2500 × 1250 mm 2440 × 1220 mm Chipboard: 5600 / 5200 / 2600 × 2070 mm
Thickness	13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 29 / 30 / 38 mm Other thicknesses are available on request
Max. press format	2200 × 6500 mm



SOLID Laminboard Core 3 Layers

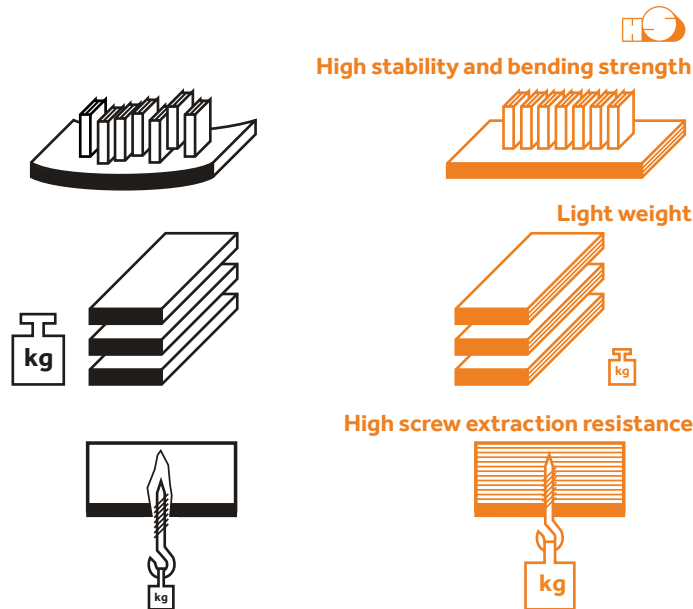
Deck	Rotary cut veneer, HDF or chipboard
Core	2 - 5 mm strips of spruce, pine, poplar or light wood
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E1; E0 on request
Format	2070 × 2600 / 5200 / 5600 mm 1250 × 2500 mm
Thickness	16 / 18 / 19 / 22 / 25 / 28 / 38 mm Other thicknesses are available on request
Max. press format	2200 × 6500 mm



PROVEN SOLID QUALITY



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HS Baco Panels mill video



BLOCKBOARDS SPECIALS

SOLID Light 3 Layers

Deck	Rotary cut veneer, HDF or thin chipboard
Core	Albasia staves
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	2070 × 2600 / 5200 mm
Thickness	13 / 16 / 19 / 22 / 25 / 38 / 50 mm Other thicknesses are available on request
Max. press format	2200 × 6500 mm



SOLID Melamine / Prime 3 Layers

Deck	Melamine: 4 mm chipboard Primer: Rotary cut veneer, HDF or thin chipboard
Core	Spruce, pine, poplar staves, light wood
Primer	White paper impregnated with aminoplast resins. Others on request
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	5400 / 5200 / 3720 / 2800 / 2600 × 2030 mm 2070 × 2600 / 5200 mm
Thickness	13 / 16 / 19 / 20 / 22 / 25 / 30 / 38 mm Other thicknesses are available on request
Max. press format	Melamine: 5600 × 2070 mm Primer: 2070 × 5400 mm



SOLID Decorative Veneer 5 Layers

Decor	Sliced cut decorative veneer beech, oak, maple, poplar, cherry, ash, alder, lime, birch other species available on request
Core	Spruce, pine or poplar staves
Deck	Rotary cut veneer or HDF
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	3100 × 1850 mm, 2600 × 2060 mm 2500 × 1250 mm
Thickness	16 / 19 / 22 mm Other thicknesses are available on request
Max. press format	3100 × 2070 mm



Edge Glued Panels

Wood species	Spruce or pine
Glue	D3 according to DIN EN 204
Thickness	18 / 27 mm
Dimension	Widths 200 / 250 / 300 / 400 / 500 / 600 / 800 / 1000 / 1220 mm Lengths 800 / 1000 / 1200 / 1500 / 2000 / 2500 / 3000 mm
Surface	Sanded (120 grid)
Moisture	10 %
Lamella width	30 - 50 mm / 40 - 60 mm
Packaging	Single shrink wrapped Customised label on request



5-LAYER BLOCKBOARDS

SOLID Double Core 5 Layers

Deck	Fromager, poplar or beech rotary cut veneer, HDF, or thin chipboard
Core	Spruce, pine or poplar staves Also available in light core
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	1870 × 2200 / 2250 mm 1250 × 2200 / 2500 mm 3720 × 1870 mm 5600 / 5200 / 2800 × 2070 mm 2500 / 2200 × 1250 mm 2440 × 1220 mm
Thickness	34 / 39 / 41 / 44 / 47 / 50 mm Other thicknesses are available on request
Max. press format	2200 × 6500 mm 6500 × 2200 mm



SOLID Triple Core 5 Layers

Deck	Rotary cut veneer (fromager, poplar, beech), HDF or thin chipboard
Core	Spruce, pine or poplar staves Also available in light core
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	3050 × 1250 mm 2600 × 2070 / 1850 mm 5600 / 5200 × 2070 / 1850 mm
Thickness	34 / 39 / 41 / 44 mm Other thicknesses are available on request
Max. press format	6500 × 2200 mm



SOLID Double Deck 5 Layers

Deck	Rotary cut veneer poplar, fromager or HDF
Core	Spruce, pine or poplar staves
Underdeck	Poplar or Fromager
Glue	Class 1 / Class 2 / Class 3 according to EN 314
Emission class	E1/2; E0 on request
Format	1870 × 3130 / 3720 mm
Thickness	18 / 20 / 25 / 30 mm Other thicknesses are available on request
Max. press format	2200 × 6500 mm



BIG SIZE SHUTTERING PANELS

FORM XL 3 – S STAB 180 3 Layer

Format/Size	2000 × 5400 × 21 mm
Glue	Class 3 according to EN 314
Edge	Rectangular cut, sealed edges
Coating	Concrete pour side 180g/ m ² , coating rear side 120g/ m ²
Average number of pours	15
Weight	10.5 kg/ m ²
Modulus of elasticity*	Lengthways 5660 N/ mm ² , crossways 6640 N/ mm ²
Bending strength *	Lengthways 30 N/ mm ² , crossways 35 N/ mm ²
Pieces per pallet	25



FORM XL 3 – S STAE 450 3 Layer

Format/Size	2000 × 5400 × 21 mm
Glue	Class 3 according to EN 314
Edge	Rectangular cut, sealed edges
Coating	Concrete pour side 450g/ m ² , coating rear side 180g/ m ²
Average number of pours	30
Weight	11 kg/ m ²
Modulus of elasticity*	Lengthways 5,000 N/ mm ² , crossways 7,700 N/ mm ²
Bending strength *	Lengthways 32 N/ mm ² , crossways 41 N/ mm ²
Pieces per pallet	24



FORM XL 5 – S STAE 450 5 Layer

Format/Size	2000 × 5400 × 21 mm / 27 mm
Glue	Class 3 according to EN 314
Edge	Rectangular cut, sealed edges
Coating	Concrete pour side 450g/ m ² , coating rear side 450g/ m ²
Average number of pours	40
Weight	11 -13.5 kg/ m ²
Modulus of elasticity*	Lengthways 4,220 N/ mm ² , crossways 7,400 N/ mm ²
Bending strength *	Lengthways 45 N/ mm ² , crossways 36 N/ mm ²
Pieces per pallet	24 / 18



* Indicated figures are only standard values.



LUVIA PRODUCTS



Sawn Timber

Wood species	Spruce, pine
Quality	Spruce: U/S, SF, VI, VII Pine: U/S, V, VI, VII
Dimensions	Thickness 16 - 100 mm Width 75 - 275 mm Length 3600 - 5400 mm (30 cm intervals)
Moisture	16 - 18 %
Processing	Rough, kiln-dried



Spruce

Thickness (mm)	Width (mm)									
	75	100	125	150	175	200	225	250	275	
16	x	x								
19	x	x								
22		x	x	x	x	x				
32		x	x	x	x	x	x	x	x	
38			x	x		x	x	x	x	
44		x	x	x	x	x	x			
47		x	x	x		x	x			
50		x	x	x	x	x	x			
63			x	x	x	x				
75			x	x	x	x	x	x	x	
100						x	x	x		

Pine

Thickness (mm)	Width (mm)									
	75	100	125	150	175	200	225	250		
16	x	x								
19	x	x								
25		x	x	x	x	x				
32		x	x	x			x	x		
38		x	x	x			x	x		
44		x								
50		x	x	x	x	x	x	x	x	
63				x	x					
75				x	x		x	x		
100					x		x	x		

Planed Timber

Wood species	Spruce, pine
Dimensions	Thickness 18 - 45 mm Width 89 - 220 mm Length 3000 - 5400 mm
Moisture	16 - 18 %
Processing	Planed, square edged, eased edge, kiln-dried



Profiled Timber

Wood species	Spruce
Dimensions	Thickness 14 - 28 mm Width 95 - 195 mm Length 3000 - 5400 mm (30cm intervals)
Moisture	16 - 18 %
Surface	Planed, fine sawn
Packaging	Shrink wrapped



Primed Timber

Wood species	Spruce
Dimensions	Thickness 14 - 28 mm Width 95 - 195 mm Length 3000 - 5400 mm (30cm intervals)
Moisture	16 - 18 %
Surface	Primed, planed, fine sawn
Packaging	Shrink wrapped



Top Coated Timber

Wood species	Spruce
Dimensions	Thickness 16 - 28 mm Width 95 - 195 mm Length 3000 - 5400 mm (30cm intervals)
Moisture	16 - 18 %
Surface	Top coated, planed, fine sawn
Packaging	Shrink wrapped



PINIERA PRODUCTS



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Acon Timber mill video

Packaging Timber

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 13 – 22 mm Width 60 – 150 mm Length 800 – 3100 mm
Moisture	KD 12 – 14 %
Certification	Heat treated according to IPPC-Standard
Processing	Rough or planed



Planed Timber

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 17 – 50 mm Width 60 – 250 mm Length 800 – 3100 mm
Moisture	KD 8 – 14 %
Processing	Planed, square edged, eased edged



Sawn Timber / Construction Timber

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 17 – 75 mm Width 60 – 250 mm Length 800 – 3100 mm
Moisture	KD 8 – 14 %
Certification	KD HT
Processing	Rough or planed



Clear Timber

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 17 – 75 mm Width 60 – 250 mm Length 800 – 3100 mm
Moisture	KD 8 – 14 %
Processing	Rough, planed, square edged, eased edged



Furniture Grade / COL

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 17 – 50 mm Width 60 – 250 mm Length 800 – 3100 mm
Moisture	KD 8 – 14 %
Processing	Rough, planed, square edged, eased edged



Fencing

Wood species	Taeda / Elliotti Pine
Dimensions	Thickness 15 mm Width 140 mm Length 1220, 1830, 2440 mm
Moisture	KD 12 – 14 %
Processing	Rough, dog eared, not treated



KUREKSS PRODUCTS



Construction Timber

Wood species	Spruce, pine
Quality / Sorting	C16, C24, TR26
Dimensions	45x70 / 95 / 120 / 145 / 170 / 195 / 220 mm 73x95 / 145 / 195 / 220 mm 38x63 / 89 / 140 / 184 mm Lengths: 2,4 / 3,0 / 3,6 / 4,2 / 4,8 / 5,4 / 6,0 m
Processing	Kiln dried, planed, eased edged, preservative treatment to use classes UC2/UC3/UC4
Certification	CE / UKCA, graded after EN 14081-1 and BS 4978, preservative treated with WPA benchmark quality approval scheme



Laths & Roof Battens

Wood species	Spruce, pine
Quality / Sorting	SF, BS5534
Dimensions	19x38 / 25x38 / 25x50 mm Lengths: 3,6 / 3,9 / 4,2 / 4,5 / 4,8 / 5,1 m
Processing	Kiln dried, planed/calibrated, mini bundled, pressure impregnation and double vacuum treatment available
Certification	BS5534, WPA Benchmark approval scheme



Decking

Wood species	Pine
Quality / Sorting	SF (incl. selected VI)
Dimensions	20x120 / 25x140 / 26x120 / 27x145 / 32x144 mm Lengths: 2,4 / 3,0 / 3,6 / 4,2 / 4,8 m
Processing	Kiln dried, planed, one- or two-sided profile, preservative treatment to use classes UC3/UC4
Certification	WPA Benchmark quality approval scheme
Impregnation colour	Green, brown



Structural Finger Jointed Timber

Wood species	Spruce
Quality / Sorting	SF, C24
Dimensions	Thickness 38-45 mm Width 45 / 70 / 95 / 145 mm Length 2,4 / 2,7 / 3,0 / 3,6 / 4,2 / 4,8 m
Processing	Kiln dried, planed/calibrated, eased edged, double vacuum treatment
Moisture	16%; 18%
Certification	CE, UKCA, graded after EN 15497:2014, WPA Benchmark quality approval scheme



Profiled and Planed Timber

Wood species	Spruce, Pine
Quality / Sorting	SF (incl. selected VI)
Dimensions	Thickness 28-44 mm Width 95-195 mm Length 2,4-6,0 m
Processing	Kiln dried, planed (T&G, Garden house profile, Rauhspond)
Moisture	16%; 18%



Sawn Timber

Wood species	Spruce, Pine
Quality / Sorting	SF, VI, Schaal, VII
Dimensions	Thickness 16 - 75 mm Width 75 - 225 mm Length 2,4 - 6 m
Processing	Rough sawn, kiln dried
Moisture	12%; 16%; 18%



VIKA WOOD PRODUCTS



Spruce and pine center cut

Wood species	Spruce, pine
Quality	S/F including sharp edged VI, VII
Dimensions	Thickness 22-100 mm Width 75- 250 mm Length 1800 - 5700 mm (10 or 30 cm intervals)
Moisture	8% , 10 % , 12 % , 16 % , 18 %
Processing	Rough sawn



Spruce sideboards

Wood species	Spruce
Quality	SF, VI, VII
Dimensions	Thickness 16/22/32 mm Width 75- 200 mm Length 1800 - 5400 mm (30 cm intervals)
Moisture	16 - 18 %
Processing	Rough sawn



Pine sideboards

Wood species	Pine
Quality	U/S, List, V, VI, VII
Dimensions	Thickness 16/19/25/32 mm Width 75- 200 mm Length 1800 - 5400 mm (30 cm intervals)
Moisture	14 - 18 %
Processing	Rough sawn



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PERFECTION

IN CUSTOMER SERVICE

OUR GOAL:

To meet and exceed customer expectations. As a team, it is our job to do so – right down to the very last detail. Our sales team appreciates special requests as these give us the opportunity to work with our customers on new ideas and innovations.

